



Dart Aerospace Ltd.
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Canada

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D5336-043
Job Sheet 169868



Part No: D5336-043

Job Qty: 1 ea

Part Name: Basket Lid Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEETS 4,6,7,8 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/1/18	2/1/18	0.00	0.00	Start Up Large Fab-6		<i>DM L 13-2-6</i>
100	Large Fab	1 pcs	2/1/18	2/1/18	0.00	6.59	Large Fab 1 <i>94</i>		<i>14 18-02-07</i>
110	QC	1 pcs	2/1/18	2/1/18	0.00	0.00	QC9		<i>10 18-02-13</i>
120	QC	1 pcs	2/1/18	2/1/18	0.00	0.00	QC5		<i>10 18-02-13</i>
130	Powdercoat	1 pcs	2/1/18	2/1/18	0.00	0.13	Powdercoat4		<i>14 18-2-14</i>
140	HandFinish	1 pcs	2/2/18	2/2/18	0.00	0.90	HandFinish3		<i>14 18-2-14</i>
150	QC	1 pcs	2/2/18	2/2/18	0.00	0.00	QC3		<i>14 18-2-14</i>
160	Packaging	1 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-2		<i>14 18-2-14</i>
170	QC21-SA	1 Ea	2/2/18	2/2/18	0.00	0.00	QC21		<i>21 FEB 14 2018</i>

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (2) and locking brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-3 4- Tack weld mesh on basket as per dwg
D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***
130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: *11:00* Oven Temperature: *300°*
Finish Time: *11:00*
140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

M 13870.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4016-3 <i>5038793</i>	2	31	0	0
	D5332-043 <i>163094</i>	1	8	0	0
	D5332-11 <i>163108</i>	1	3	0	0
	D5332-15 <i>5005660</i>	1	3	0	0
	D5332-17 <i>5031072</i>	2	0	0	0
	D5332-7 <i>163102</i>	1	3	0	0
	D5332-9 <i>163103</i>	1	1	0	0
	D5333-1 <i>159811</i>	1	7	0	0
	M304EX0.75-16F <i>5019329</i>	5	1,211	0	0

Part Specifications

Specifications could not be found.



S039643

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Basket Lid Assembly, LH

PART NO: D5336-043

Original Serial #: S039643

Revision:

Operation: Start up Operation 02/06/18

Change No:

Job No: 169868

Master Unit 000332



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